





SERVICE PENETRATIONS





#### **Technical Description of Product**



PFC Corofil High Expansion Sealant (CHES) is an acrylic based graphite sealant used to reinstate the fire performance of wall and floor constructions where they have been provided with apertures for the penetration of single or multiple services.

The sealant is applied to the annular space around service(s) to the required depth (please see the relevant application in the tables from page 6 of this data sheet).

PFC Corofil High Expansion Sealant is supplied in 330ml cartridges and can be applied to flexible and rigid walls, rigid floors and PFC Corofil Coated Panel.

#### **Intended Use**

The intended use of PFC Corofil High Expansion Sealant is to reinstate the fire resistance performance of flexible and rigid walls, rigid floors and PFC Corofil Coated Panel where they have been penetrated by cables, cable trays, plastic and insulated metallic pipes.

This data sheet shows the only applications the product has been tested in. Please ensure the product has been tested in and is suitable for your application (see PFC Corofil terms and conditions 13.1.1).

#### **Key Points**

- Lubrizol approved.
- Seals around combustible pipes up to 125mm (PVC, PE, PP, ABS (up to 90mm) and PEX/MLC (up to 110mm).
- Seals around elastomeric foam and glass wool insulation when it has been used to insulate metallic pipes.
- Conditioned to type Z<sub>i</sub>: Intended for use in internal conditions with humidity equal to or higher than 85% RH excluding temperatures below 0°C, without exposure to rain or UV. This does not take account of the possible effect of substances permeating through the pipe on the penetration seal.
- PFC Corofil High Expansion Sealant has an assumed working life of 10 years, provided that the
  conditions laid down in this data sheet for the packaging, transport, storage, installation, use and
  repair are met.
- The indications of a working life can not be assumed as a guarantee given by PFC Corofil, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

# **Technical Data**



# **Specification**

Description	Result		Test Standard	
Fire Resistance performance	stance performance Up to El240 depending on application EN1366-3:2009			
Airborne Sound	RW (C:Ctr) =52 (-1:-6	)	TR024	
Classification Reaction To Fire	'F'		EN13501-1	
Classification Resistance To Fire			EN13501-2	
Colour/Appearance	Grey			
Air Dorm oakilitu			BS EN 1314-1	
Air Permeability	Results under positive chamber pressure		Results under negative chamber pres	
Pressure (Pa)	Leakage (m³/h)	Leakage (m³/m²/h)	Leakage (m³/h)	Leakage (m³/m²/h)
50	0.2	5.6	0.3	8.3
100	0.4	11.1	0.6	16.7
150	0.7	19.4	0.9	25.0
200	1.0	27.8	1.2	33.3
250	1.1	30.6	1.6	44.4
300	1.2	33.3	1.9	52.8
450	2.2	61.1	2.7	75.0
600	2.4	66.7	3.4	94.4

#### Installation Instructions



- The total amount of cross sections of services (including insulation) must not exceed 60% of the penetration area.
- PFC Corofil High Expansion Sealant may be used to seal apertures in the wall separating element up to 100mm wide x 300mm high.
- PFC Corofil High Expansion Sealant may be used to seal apertures in the floor separating element up to 250mm x 250mm.
- PFC Corofil High Expansion Sealant may be used to seal apertures in PFC Corofil Coated Panel up to 20mm annulus x 50mm deep in walls and 20mm annulus and 25mm deep in floors.
- The minimum permitted separation between seals/apertures is 200mm, cables require no minimum separation.
- Pipes must be installed singular and perpendicular to the surface.
- Services in the walls and floors shall be supported as specified in the tables from page 6.
- The service support construction must be fixed to the building element containing the service penetration, or an adjacent suitable building element, in such a manner that in the case of fire, no additional load is imposed on the seal. Furthermore it is assumed the unexposed face support is maintained for the required period of fire resistance.
- The seals may only be penetrated by the services listed in the tables from page 6. Please ensure the services have been tested for use with PFC Corofil High Expansion Sealant.
- It is assumed that compressed air systems are switched off by other means in the case of fire.
- The function of the pipe seal in case of pneumatic dispatch systems, pressurised air systems etc. is guaranteed only when the systems are shut off in the case of fire.
- This data sheet does not cover the avoidance of destruction of the seal or of the abutting building element(s) by forces caused by temperature changes in case of fire. Nor does it address any risks associated with leakage of dangerous liquids or gases caused by failure of the pipe(s) in case of fire. This has to be considered when designing the pipe system.
- Ensure the surfaces to be sealed are clean, dry and free from loose particles which may affect the adhesion of the sealant to the substrate.
- The ambient temperature should be above 5°C at time of application.
- Install any backing rod as required.
- Apply the sealant around the service penetration to the required width and depth for the application as described in the tables from page 6 below.
- Once applied, smooth off the sealant.

#### **Installation Instructions**



#### **Substrates**

- Flexible walls: PFC Corofil High Expansion Sealant can be installed against flexible walls at minimum 100mm thick, comprising of metal or timber studs lined on both sides with 2 layers of 12.5mm 'type F' gypsum plasterboards according to EN520. In timber stud walls, no part of the penetration shall be closer than 100mm to the timber stud, the cavity must be closed between the penetration seal and the stud and minimum 100mm of either class A1 or A2 insulation according to EN13501-1 shall be provided within the cavity between the penetration seal and the stud.
- Rigid walls: Minimum 100mm thick and comprised of concrete, aerated concrete or masonry, with a minimum density of 650kg/m<sup>3</sup>.
- Rigid floors: Minimum 150mm thick and comprised of concrete, aerated concrete or masonry, with a minimum density of 650kg/m<sup>3</sup>.
- PFC Corofil Coated Panel.

The supporting construction must be classified in accordance with EN13501-2 for the required fire resistance period.

### **Terminology**

**Fire resistance classes:** E = Integrity. The length of time it takes for the fire

to pass to the non fire side.

I = Insulation. The length of time it takes for the heat

of the fire to pass to the non fire side.

**Test Condition:** U/U = Uncapped in the furnace/Uncapped outside the furnace.

U/C = Uncapped in the furnace/Capped outside the furnace.

C/U = Capped inside the furnace/Uncapped outside the furnace.



# Walls minimum thickness 100mm Flexible and Rigid Wall

Penetration seal with PFC Corofil High Expansion Sealant. Flexible and rigid walls minimum thickness 100mm - Plastic pipes.				
Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces)	Backing material	Service support	Classification
PVC pipe 40mm ø 1.9mm wall thickness	20mm annulus x 25mm deep		First support positioned 270mm from both faces of the substrate	El120 C/U
PVC pipe 125mm ø 9.2mm wall thickness		Not required		EI60 C/U
ABS pipe 40mm ø 1.9mm wall thickness				El120 C/U
HDPP pipe 40mm ø 2mm wall thickness				El120 C/U

Penetration seal with PFC Corofil High Expansion Sealant. Flexible and rigid walls minimum thickness 100mm - Insulated metallic pipes.					
Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces)	Backing material	Service support	Classification	
Copper/Steel pipe 40mm ø 1.5mm – 14.2mm wall thickness insulated with 32mm Armaflex AF Locally sustained 650mm				E120 C/U E130 C/U	
Copper/Steel pipe 40mm - 159mm ø 2.0mm - 14.2mm wall thickness insulated with 32mm Armaflex AF Locally sustained 650mm	20mm annulus x 25mm deep	Not required	First support positioned 400mm from both faces of the substrate	E120 C/U E130 C/U	
Copper/Steel pipe 159mm ø 2.0mm – 14.2mm wall thickness insulated with 30mm x 80kg/m³ 'Pipelane' SGR glass tube Locally sustained 650mm				E120 C/U E130 C/U	



### Walls minimum thickness 120mm Flexible and Rigid Wall

Penetration seal with PFC Corofil High Expansion Sealant. Flexible and rigid walls minimum thickness 120mm -PFC Corofil High Expansion Backing Service **Penetration Specification** Classification Sealant (installed on both faces) material support PVC pipe 40mm ø 1.9mm - 3.0mm 10mm annulus x 25mm deep Not required EI120 U/C wall thickness PVC pipe 30mm deep x 80kg/m³ 16mm annulus x 25mm deep EI120 U/C 125mm ø 4.8mm - 7.4mm First support wall thickness stone wool positioned 150mm from HDPE pipe 300mm wide x 100mm high xboth faces of EI120 U/C 63mm ø 7.2mm wall thickness, Not required 25mm deep the substrate cables up to 21mm HDPE pipe 12.5mm annulus x 25mm deep Not required EI120 U/C 90mm ø 9.2mm wall thickness ABS pipe 12.5mm annulus x 25mm deep Not required EI120 U/C 90mm ø 6mm wall thickness

Penetration seal with PFC Corofil High Expansion Sealant. Flexible and rigid walls minimum thickness 120mm – Insulated metallic pipes.				
Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces)	Backing material	Service support	Classification
Copper/Steel pipe 60mm ø 0.8mm - 14.2mm wall thickness insulated with 32mm Armaflex AF continued sustained	20mm annulus x 25mm deep	Nat was vive d	First support positioned 150mm from	E120 U/C E190 U/C
Copper/Steel pipe 15mm ø 0.8mm – 7.0mm wall thickness insulated with 13mm Armaflex AF continued sustained	15mm annulus x 25mm deep	Not required	both faces of the substrate	El120 U/C



# Floors minimum thickness 150mm Rigid floor

Penetration seal with PFC Corofil High Expansion Sealant. Rigid floors minimum thickness 150mm - Plastic pipes.					
Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces)	Backing material	Service support	Classification	
PP pipe 110mm ø 3.7mm wall thickness				EI30 U/C	
PP pipe 110mm ø 10.7mm wall thickness	20mm annulus x 25mm deep	100mm deep x 45kg/m³ stone wool	First support positioned 250mm from the upper face of the substrate	El120 U/C	
PP pipe 50mm ø 2.1mm wall thickness				EI240 U/C	
PE pipe 40mm ø 4.1mm wall thickness				EI240 U/C	
PE pipe 125mm ø 7.6mm wall thickness				EI60 U/C	
PE pipe 125mm ø 11.4mm wall thickness				EI90 U/C	
PVC pipe 40mm ø 2.0mm wall thickness				El240 U/C	
PVC pipe 114mm ø 3.6mm wall thickness				E90 U/C E145 U/C	
PVC pipe 114mm ø 8.1mm wall thickness				El120 U/C	



# Floors minimum thickness 150mm Rigid floor

Penetration seal with PFC Corofil High Expansion Sealant. Rigid floors minimum thickness 150mm - Insulated metallic pipes.				
Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces)	Backing material	Service support	Classification
Copper/Steel pipe 41mm - 159mm ø 2.5mm - 14.2mm wall thickness insulated with 16mm - 32mm Armaflex AF Continued sustained		100mm deep x 45kg/m³	First support positioned 250mm from	El120 U/C
Copper/Steel pipe 41mm ø 1.4mm – 14.2mm wall thickness insulated with 16mm Armaflex AF continued sustained	20mm annulus x 25mm deep	stone wool	the upper face of the substrate	E240 U/C EI60 U/C

Penetration seal with PFC Corofil High Expansion Sealant. Rigid floors minimum thickness 150mm - Cables.					
Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces)	Backing material	Service support	Classification	
Electric cables Omm – 21mm ø				E180 E120	
Electric cables 22mm - 80mm ø	Maximum 200mm x 200mm x 25mm deep	100mm deep	First support positioned 250mm from	E120 E120	
Electric cables Non sheathed Omm – 24mm ø	Minimum 50mm x 50mm x 25mm deep	x 45kg/m³ stone wool	the upper face of the substrate	E180 E115	
Electric cables Telecomm cables up to 21mm ø in bundles of up to 100mm diameter				E180 E120	



## Walls minimum thickness 100mm Flexible and Rigid wall with PFC Corofil Coated Panel

Penetration seal with PFC Corofil High expansion Sealant. Flexible and rigid walls minimum thickness 100mm with PFC

Penetration Specification	PFC Corofil High Expansion Sealant (installed on both faces of the coated panel)	Maximum aperture for PFC Corofil Coated Panel	Service support	Classification
Copper/Steel pipe 40mm ø 1.5mm – 14.2mm wall thickness insulated with 20mm thick x 80kg/m³ foil faced glass wool continued sustained				EI60 C/U
Copper/Steel pipe 159mm ø 2.3mm – 14.2mm wall thickness insulated with 30mm thick x 80kg/m³ foil faced glass wool continued sustained	15mm annulus x 15mm deep, incorporating a 15mm fillet projecting from the face of the seal	Double layer of 50mm coated panel maximum 600mm wide x 600mm high	First support positioned 400mm from both faces of the substrate	E90 C/U E160 C/U
Steel pipe 40mm ø 1.7mm – 14.2mm wall thickness insulated with 20mm thick x 80kg/m³ foil faced glass wool continued sustained				E90 C/U E160 C/U
Steel pipe 150mm ø 2.3mm – 14.2mm wall thickness insulated with 30mm thick x 80kg/m³ foil faced glass wool continued sustained				EI60 C/U
Copper/Steel pipe 40mm ø 1.5mm - 14.2mm wall thickness insulated with 20mm thick x 80kg/m³ foil faced glass wool continued sustained	15mm annulus x 15mm deep	Double layer of 50mm coated panel 730mm wide x 1200mm high	First support positioned 250mm from both faces of the substrate	E90 U/C E160 U/C
Copper/Steel pipe 40mm - 159mm ø 2.3mm - 14.2mm wall thickness insulated with 30mm thick x 80kg/m³ foil faced glass wool continued sustained				EI60 U/C

110mm ø 10.0mm wall thickness



### Walls minimum thickness 150mm Rigid wall with PFC Corofil Coated Panel

Penetration seal with PFC Corofil High Expansion Sealant. Rigid walls minimum thickness 150mm with PFC Corofil Coated Panel - Plastic pipes. Maximum aperture PFC Corofil High Service **Penetration Specification** for PFC Corofil Classification **Expansion Sealant** support **Coated Panel** PVC pipe EI45 U/C 50mm ø 2.4mm - 7.4mm wall thickness PVC pipe 50mm ø 2.4mm - 7.4mm wall thickness up EI30 U/C to 125mm ø 4.8mm - 7.4mm wall thickness Uponor Multi Layer Composite (MLC) pipe 40mm ø 4.0mm wall thickness First support Single layer 50mm Uponor Multi Layer Composite (MLC) pipe 20mm annulus x positioned maximum aperture 50mm ø 4.5mm wall thickness 50mm deep (full 400mm from 750mm wide x depth of panel) both faces of Uponor Multi Layer Composite (MLC) pipe 1100mm high the substrate 63mm ø 6.0mm wall thickness E45 U/C EI30 U/C Uponor Multi Layer Composite (MLC) pipe 75mm ø 7.5mm wall thickness Uponor Multi Layer Composite (MLC) pipe 90mm ø 8.5mm wall thickness Uponor Multi Layer Composite (MLC) pipe

Penetration seal with PFC Corofil High Expansion Sealant. Rigid walls minimum thickness 150mm - Cables.				
Penetration Specification	PFC Corofil High Expansion Sealant	Maximum aperture for PFC Corofil Coated Panel	Service support	Classification
500mm Perforated cable tray*				El30
Electric cables* - Up to 21mm ø	20mm gap full 50mm depth of the PFC Corofil Coated Panel	Single layer of 50mm maximum	First support positioned	
Electric cables* - 1 off C1		aperture 750mm	400mm from	FIAE
Electric cables* - 1 off C2		wide x 1100mm high	both faces of the substrate	E145
Electric cables* - 1 off C3				
*All cables coated with 2mm DFT PFC Corofil Ablative Coating 300mm along the cables on both sides of the seal				



### Walls minimum thickness 150mm Rigid wall with PFC Corofil Coated Panel

Uponor Multi Layer Composite (MLC) pipe

110mm ø 10.0mm wall thickness

Penetration seal with PFC Corofil High Expansion Sealant. Rigid walls minimum thickness 150mm with PFC Corofil Coated Maximum aperture PFC Corofil High Service **Penetration Specification** for PFC Corofil Classification **Expansion Sealant** support **Coated Panel** PVC pipe 50mm ø 2.4mm - 7.4mm wall thickness up EI120 U/C to 125mm ø 7.4mm wall thickness PVC pipe E120 U/C 50mm ø 2.4mm - 7.4mm wall thickness up EI90 U/C to 125mm ø 4.8mm - 7.4mm wall thickness Uponor Multi Layer Composite (MLC) pipe 40mm ø 4.0mm wall thickness Double layer First support 20mm annulus x 50mm maximum positioned Uponor Multi Layer Composite (MLC) pipe aperture 750mm 400mm from 25mm deep (on both 50mm ø 4.5mm wall thickness wide x 1100mm both faces of faces of panel) high the substrate Uponor Multi Layer Composite (MLC) pipe 63mm ø 6.0mm wall thickness EI120 U/C Uponor Multi Layer Composite (MLC) pipe 75mm ø 7.5mm wall thickness Uponor Multi Layer Composite (MLC) pipe 90mm ø 8.5mm wall thickness

PFC Corofil High Expansion Sealant	Maximum aperture for PFC Corofil Coated Panel	Service support	Classification
20mm annulus x 25mm deep on both faces of the PFC Corofil Coated Panel	Double layer of 50mm maximum aperture 750mm	First support positioned 400mm from	El120
	wide x 1100mm high	both faces of the substrate	E120 E190
			El120
	20mm annulus x 25mm deep on both faces of the PFC Corofil	PFC Corofil High Expansion Sealant  for PFC Corofil Coated Panel  Double layer of 50mm maximum aperture 750mm wide x 1100mm	PFC Corofil High Expansion Sealant  The service support  First support  Double layer of 50mm maximum positioned aperture 750mm aperture 750mm wide x 1100mm both faces of support

 $^*$ All cables coated with 2mm DFT PFC Corofil Ablative Coating 300mm along the cables on both sides of the seal



### Floors minimum thickness 150mm Rigid floor with PFC Corofil Coated Panel

Penetration seal with PFC Corofil High Expansion Sealant. Rigid floors minimum thickness 150mm with PFC Corofil Coated Panel - Plastic pipes.

Penetration Specification	PFC Corofil High Expansion Sealant	Maximum aperture for PFC Corofil Coated Panel	Service support	Classification
PVC pipe 50mm ø 2.4mm – 7.4mm wall thickness up to 125mm ø 4.8mm – 7.4mm wall thickness	20mm annulus x 25mm deep (on both faces of panel)			
Uponor Multi Layer Composite (MLC) pipe 40mm ø 4.0mm wall thickness				
Uponor Multi Layer Composite (MLC) pipe 50mm ø 4.5mm wall thickness		Double layer 50mm maximum aperture 750mm wide x 1100mm high	First support positioned 400mm from both faces of the substrate	EI60 U/C
Uponor Multi Layer Composite (MLC) pipe 63mm ø 6.0mm wall thickness				
Uponor Multi Layer Composite (MLC) pipe 75mm ø 7.5mm wall thickness		Iligii	the substrate	
Uponor Multi Layer Composite (MLC) pipe 90mm ø 8.5mm wall thickness				
Uponor Multi Layer Composite (MLC) pipe 110mm ø 10.0mm wall thickness				

Penetration seal with PFC Corofil High Expansion Sealant. Rigid floors minimum thickness 150mm -	
Cables	

Penetration Specification	PFC Corofil High Expansion Sealant	Maximum aperture for PFC Corofil Coated Panel	Service support	Classification
500mm Perforated cable tray*	20mm annulus x 25mm deep to both faces of the PFC Corofil Coated Panel	Double layer of 50mm maximum aperture 750mm wide x 1100mm high	First support positioned 400mm from both faces of the substrate	EI60
Electric cables* - Up to 21mm ø				
Electric cables* - 1 off C1				
Electric cables* - 1 off C2				
Electric cables* - 1 off C3				

\*All cables coated with 2mm DFT PFC Corofil Ablative Coating 300mm along the cables on both sides of the seal





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